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## Head Positioning Control Method and Device for Storage

### Disk Apparatus

#### Field of the Invention

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The present invention relates to a head positioning control method and device that reads a positioning signal of a storage disk and positions a head in a storage disk apparatus that uses the head to read information from or read/write information from/to the storage disk and more particularly to a head positioning control method and device for a storage disk device with a plurality of heads.

#### Description of the Related Art

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Storage disk devices, such as magnetic disk devices, are widely used as storage devices in computers. In these types of storage disk devices, the format of the storage disk is divided into sectors. Servo signals (position signals) are recorded onto these sectors. The head reads these servo signals and is positioned at the centre of a track. High-density recording is required in these types of storage disk devices.

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Figure 12 is a schematic view of the conventional art, Figure 13 is a relational view of conventional servo signals, and Figure 14 is a relational view of other conventional servo signals.

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As shown in Fig. 12, a magnetic disk device has a magnetic disk 90 and magnetic heads 91-a through 91-d. Servo signals (position signals) are recorded for each sector on the magnetic disk 90. Magnetic heads 91-a through 91-d read information from and write information to the magnetic disk 90. The spindle motor 92 rotates the magnetic disk 90. The voice coil motor 93 positions the magnetic heads 91-a through 91-d.

The servo signal demodulator detects the servo signal from the read output of magnetic heads 91-a through 91-d in response to a servo gate signal and demodulates the servo signal into a position signal. The read-write circuit 96, demodulates read data from the output read from the magnetic heads 91-a through 91-d and supplies write data to magnetic heads 91-a through 91-d.

The control circuit 95 calculates the current head position in response to the demodulated position signal and creates a drive value for the voice coil motor 93. That is, during seek control (coarse control), the control circuit 94 calculates the current position from the position signal and creates a current indication value in response to the distance seek moves. Also, while on track (during fine control), the control circuit 95 determines the deviation from the centre of the track from the position signal and creates a current indication value.

In this type of servo control system, a servo signal is recorded onto each sector of the magnetic disk 90 so

that the positions of magnetic heads 91-a through 91-d can be detected. When a device is equipped with a plurality of magnetic heads, positioning is controlled using servo signals read by the read/write head to be selected.

5        Fig. 13 shows the timing of the servo signals SV from each head when the heads reproduce the signals. A servo signal SV is actually only read in one head but here, to show the servo signal SV timing for each head, servo signals from all heads are shown for convenience.

10        As shown in Fig. 13, the servo signals SV read by each head 0 through 2 (91-a through 91-c) are produced with the same timing. For example, when head 0 is switched over to head 1, the time when the servo signal SV is read does not change. That is, the position signals for each head exist at the same time. Therefore, the  
15        servo gate signal for detecting the servo signal is produced at the same time regardless of the head involved.

20        Fig. 14 shows the method called the staggered sector for recording servo signals SV. The times when the servo signals SV for each head are written are staggered in constant time intervals  $T_1$ . This method enables heads to be sequentially selected and the servo signal to be sequentially written when a servo signal is written to a magnetic disk. Accordingly, the servo signals can be  
25        written rapidly. In this method, the times at which servo gate signals, which detect the servo signals, are produced are staggered using a constant interval.

Thus, in the conventional art, the timing of servo gate signals for detecting servo signals in each head is the same or staggered using a constant interval.

Figure 15 explains the problems with the conventional art.

The study is done concerning the assembly of a magnetic disk into the device after the servo signals are recorded onto the magnetic disk. In comparison to the method of recording servo signals after the magnetic disk is assembled into the device, this method would enable higher-density recording of servo signals.

That is, the voice coil motor in the magnetic disk device is required to move quickly. It is difficult to demand high-density positioning accuracy of this voice coil motor. Therefore, magnetic disk servo signals are written using a high-accuracy servo-writing device outside the device. The magnetic disk that writes the servo signals is then mounted onto the device.

This enables highly accurate recording of servo signals and high-density recording in the magnetic disk device. However as shown in Fig. 15, when a magnetic disk that has recorded servo signals is mounted, the servo signal SV period  $T_s$  for each head is constant, but the time intervals for servo signals between heads differ.

That is, the slight discrepancies in the positions of each head in the magnetic disk device, the slight discrepancies in the positions of the external write head

and the internal read head, and the slight discrepancy in the mounting position of each magnetic disk cause the servo signal time interval between heads to vary. In Fig. 15, the time interval T1 between head 0 and head 1 is different to the time interval T2 between head 2 and head 0.

Therefore, the servo signal must be sought when the heads are switched over causing the problem of a long time being required for switching heads.

#### SUMMARY OF THE INVENTION

An object of the present invention is to provide a head positioning control method and device for a storage disk apparatus to enable a reduction in the head switching time even when the servo signal time changes for each head.

A further object of the present invention is to provide a head positioning control method and device for a recording disk apparatus that does not require a search for the servo signals even when the servo signal time changes for each head.

A still further object of the present invention is to provide a head positioning control method and device for a recording disk apparatus that will synchronize servo gate signals with servo signals even when the servo signal time changes for each head.

In an aspect of the present invention, the storage

disk apparatus comprises a storage disk for recording position signals, a plurality of heads for reading information on the storage disk, an actuator for moving the heads, and a control circuit that positions the heads based on position signals read from the storage disk by the selected head.

This head positioning control method comprises a step for synchronizing the time of a detection signal for detecting a position signal with the time of a position signal that is read by the head to which switching is directed in response to a head switching cue, and a step of reading a head position signal in response to the synchronized detection signals and positioning the head in response to the read position signal.

The present invention synchronizes the time at which a detection signal is produced with the time of the position signal for the head to which switching is directed in response to a head switching cue. This means that because the time at which the detection signal is generated is synchronized with the time of the position signal for the head to which switching is directed, that position signal can be detected even if the operation to find the position signal at the time head switching occurs is omitted. Therefore, the head switching time can be reduced and fast head switching enabled.

Also, in another aspect of the present invention, the synchronization step comprises a step for determining the

time at which the position signal is read by the head to which switching is directed in response to the head switching cue, and a step for synchronizing the time of the detection signal with that determined time.

5           In still another aspect of the present invention, the time determining step comprises a step for determining above time so that the time value is greater than a single sample period in positioning control.

10           In still another aspect of the present invention, the time determining step includes a step for reading the time at which the head to which the above switching is directed from the memory in which are stored the times that position signals are read from each head.

15           In still another aspect of the present invention, the time determining step is a step for determining the time difference between the time of detection of the above position signal for the head at which switching originates and the time of detection of the above position signal for the head to which the above switching is directed.

20           Furthermore, the synchronizing step comprises a step that shifts in time the above detection signal by that time difference.

25           In still another aspect of the present invention, the time determining step comprises a step for determining the detection time for the position signal of the head prior to switching, a step for determining the detection time for the said position signal of the head to which

switching is directed, and a step for determining the time difference between the two times.

In still another aspect of the present invention, the positioning step comprises a step for determining the time difference between the detection time for the head prior to the above switching in done in response to a head switching cue and the detection time for the head to which switching is directed, a step for determining whether or not the time difference is shorter than the interval for one sample, and a step for inhibiting positioning in response to above detection signal when the time difference is shorter than the interval for one sample.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a block diagram of an aspect of the embodiment of the present invention;

Figure 2 is a block diagram of the position detection circuit of Fig. 1;

Figure 3 explains the servo signal of Fig. 1;

Figure 4 is a flowchart showing the head switching process of Fig. 2;

Figure 5 explains the head switching operation of Fig. 2;

Figure 6 is a relational view of servo gate signals in a second aspect of the embodiment of the present invention;



Figure 7 is a block diagram of a third aspect of the embodiment of the present invention;

Figure 8 is a flowchart showing the processing of a fourth aspect of the embodiment of the present invention;

Figure 9 is a block diagram of different time measurements between heads in the present invention;

Figure 10 is a flowchart showing the processing of the different times between heads in the present invention;

Figure 11 explains a fifth aspect of the embodiment of the present invention;

Figure 12 is a schematic view of the conventional art;

Figure 13 is a relational view of conventional servo signals;

Figure 14 is a relational view of other conventional servo signals; and

Figure 15 explains problems with the conventional art.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

Fig.1 is a block diagram of an aspect of the embodiment of the present invention, Fig.2 is a block diagram of the position detection circuit of Fig. 1, Fig. 3 explains the servo signals, Fig. 4 is a flowchart

explaining head switching, and Fig. 5 explains the head switching operation.

As shown in Fig. 1, the magnetic disk drive 1 comprises the magnetic disk 2 and magnetic heads 3a through 3d. Servo signals are embedded in each sector of the data track in this magnetic disk 2. As shown in Fig. 3, the servo signal comprises the servo mark signal used to show the servo signal, a track number that shows the track number, and a two-phase servo signal comprising position signals PosA, PosB, PosC, and PosD.

Magnetic heads 3a through 3d read and write information from/on the magnetic disk 2. The spindle motor 4 rotates magnetic disk 2. The voice coil motor 5 positions magnetic heads 3a through 3d to a desired track of magnetic disk 2. The servo gate generator 6 produces the servo gate signal with a servo signal period  $T_s$ . In response to the servo gate signal, the position detection circuit 7 demodulates the servo signal from magnetic heads 3a through 3d into position signal.

The read-write circuit 8 demodulates read signal from magnetic heads 3a through 3d and sends write data to magnetic heads 3a through 3d. The VCM drive circuit 9 drives the voice coil motor 5. The SPM drive circuit 10 drives the spindle motor 4.

The micro-controller 11 comprises a microprocessor, an analog to digital converter and a digital to analog converter, and reads position signals in response to the

servo gate signal. The controller 11 calculates the current head position from the position signal and creates a current indication value in response to the distance from the target position.

5           The ROM 12 stores the programs and data required for micro-controller 11 processing. The hard disk controller 13 controls the interface with higher-level computers. The RAM 14 is the memory used by the hard disk controller 13. The address-data bus 15 connects the hard disk  
10 controller 13, the ROM 12, the micro-controller 11, the position detection circuit 7, the read-write circuit 8, the VCM drive circuit 9, and the SPM drive circuit 10 and exchanges data.

15           Details of the position detection circuit will now be explained with reference to Fig. 2.

20           As shown in Fig.2, the servo gate generator 6 comprises a time setting register 20, a counter 21, a comparison unit 22, and a gate generation unit 23. The time setting register 20 sets the time at which the servo gate will be generated from the micro-controller 11. The counter 21 counts the reference clock. The comparison unit 22 compares the time set in register 20 and the value of the counter 21 and produces a matched output when the  
25 two match. The comparison unit 22 sends reset data to the counter 21 when the set time and the counted value match. In response to the matched output from the comparison unit 22, the gate generation unit 23 generates a servo gate

signal.

The position detection circuit 7 comprises a head selection unit 25, a servo mark detection unit 26, a position signal detection unit 27, and a position information register 28. In response to a head switching signal from the micro-controller 11, the head selection unit 25 selects read output from the specified magnetic head. In response to a servo gate signal, the servo mark detection unit 26 detects the servo mark from the read signal for the head. In response to the servo gate signal and servo mark detection signal, the position signal detection unit 27 demodulates the servo signal from the read signal for the head into a position signal. The position information register 28 stores the demodulated position information.

When the servo mark detection unit 26 has detected the servo mark, the micro-controller 11, in response to the servo interruption generated by the servo mark detection unit 26, processes servo control. That is, in response to servo interruption, the micro-controller 11 reads the position information from the position information register 28. Then, in response to the position information, the micro-controller 11 calculates the command current value. Furthermore, the micro-controller 11 sends the command current value to the VCM drive circuit 9.

Memory 16 is connected to this micro-controller 11.

The memory 16 stores the time discrepancy that shows the servo gate time discrepancies between each magnetic head and the standard head. Here, the standard head is head 0. The discrepancies between the servo gate times for each head 1, 2, and 3, and the standard head 0 are stored. For example, as shown in Fig. 5, the discrepancy between the servo gate times of head 1 and head 0 is  $T_b$ .

The operation of the circuit in Fig. 2 will now be explained. The counter 21 calculates the reference clock. The comparison unit 22 compares the time set in register 20 with the value calculated by counter 21. When the time set in register 20 matches the value calculated in counter 21, a match signal is sent to the gate generation unit 23. When the comparison unit 22 detects a match it resets counter 21.

The gate generation unit 23, in response to the match signal, generates a servo gate signal with the reference clock timing. The servo mark detection unit 26 detects the servo mark (refer to Fig. 3) from the data output from the head in response to the servo gate signal. The servo mark detection unit 26 cues the position signal detection unit 27 to detect the position in response to the servo mark detection. In addition, the servo mark detection unit 26 sends a servo interruption to the micro-controller 11.

The position signal detection unit 27 demodulates the position signal (refer to Fig. 3) from the data read from

the head and sets this in the position information register 28. The micro-controller 11 that received the servo interruption starts servo processing. That is, the micro-controller 11 reads the position information stored in the position information register 28 and calculates the deviation from the target position. Also, the micro-controller 11 creates a current indication value to eliminate the deviation, and then sends the current indication value to the VCM drive circuit 9.

Head switching process will be explained with reference to Fig. 4.

(S1) When the micro-controller (hereinafter referred to as the MCU) 11 receives a head switching command, it reads the servo gate time discrepancy  $T_a$  between the current head and the standard head from memory 16. Next, the MCU 11 reads the servo gate time discrepancy  $T_b$  between the head to which switching is directed and the standard head from memory 16.

(S2) The MCU 11 calculates the time difference  $T_d$  by calculating  $(T_a - T_b)$ .

(S3) The MCU 11 determines whether or not the time difference  $T_d$  is larger than the servo signal period  $T_s$ . When the time difference  $T_d$  is larger than the period  $T_s$ , the interval between servo gate signals will be smaller than the period  $T_s$ . This means that while the servo period  $T_s$  is not being reached, servo interruption will be generated and MCU 11 processing may not occur in time.

Therefore, when the time difference  $T_d$  is not greater than the period  $T_s$ , the servo gate signal will be delayed by one sample period. In other words  $T_d$  will be converted to  $(T_d + T_s)$ .

5 (S4) Next, the MCU 11 sets the time difference  $T_d$  in the servo gate time setting register 20 shown in Fig. 3 at the servo interruption timing. This causes the comparison unit 22 to generate matched output after the time difference  $T_d$  has passed. This in turn causes the servo gate generation unit 23 to then generate a servo gate signal after the time difference  $T_d$  has passed.

10 (S5) Next, the MCU 11 switches heads. That is, the MCU 11 sends the number of the head to which switching is directed to the head selection unit 25. This causes head switching.

15 (S6) When the MCU 11 detects servo interruption, it sets the sample period  $T_s$  in the servo gate time setting register 20. Processing then ends.

20 In this way, the servo gate signals are synchronized at the time of the position signal for the head to which switching is directed. Therefore, the time discrepancies between position signals for all heads are stored and the time difference between the current head and the head to which switching is directed is calculated. The time at which the servo gate signal is generated is then

25 synchronized with this time difference. Fig. 5 shows the relationship between the servo signals for each head when

heads are switched from head 0 to head 1 and the servo gate signals. In this example, the time discrepancy for head 0  $T_a$  is "0" and the time discrepancy between head 0 and head 1 is  $T_b$ . The servo gate signal shown is for when  
5 the time difference  $T_d$  is smaller than the sample period  $T_s$ .

In the diagram, the interval between servo gate signals after the head switching command arrives is converted to  $T_d + T_s$  and synchronized with the position  
10 signal for head 1. Thereafter, the interval between servo gate signals returns to the sample period  $T_s$ .

Thus, when head switching occurs, the time difference between the detection time for the servo signal for the head to which switching is directed and the detection time  
15 for the servo signal for the head from which switching originates is calculated, and the time at which the servo gate signal is generated is synchronized with the servo signal detection time for the head to which switching is directed. Therefore, even if heads are switched, the  
20 servo signal can be detected immediately from the head to which switching is directed.

Fig. 6 gives a relational view of servo gate signals in a second aspect of the embodiment of the present invention. Fig. 6 shows head switching from head 0 to  
25 head 1. In the examples in Figs. 4 and 5, the time difference  $T_d$  was calculated to make it the same as or higher than the sample period  $T_s$ . However, the example



shown in Fig. 6 uses the time difference  $T_d$  as is.

That is, the processing in Step S3 of Fig. 4 does not take place. Thus, when the time difference  $T_d$  is smaller than the sample period  $T_s$ , as shown in Fig. 6, the servo gate signal is generated before one sample interval  $T_s$  has passed in the synchronization operation for servo gate signals that occurs after the head switching command has been received. This causes servo interruption to be generated. However, when the processing capability of the MCU 11 is high, this servo interruption can be processed. Also, as will be explained below, the MCU 11 can be set to ignore this interruption.

Fig. 7 is a block diagram of a third aspect of the embodiment of the present invention. Fig. 7 shows a modification of the position detection circuit of Fig. 2. In Fig. 7, the parts that are the same as parts shown in Fig. 2 are shown using the same codes.

The head number setting unit 30 sets the number of the head to be operated from the MCU 11. The register 31 stores the head number set in the head number setting unit 30. The comparison unit 32 compares the head number in the head number setting unit 30 and the head number in the register 31. The comparison unit 32 deems there to be a head switching cue when the two head numbers do not match and cues the register 31 to store the head number of the head number setting unit 30.

When the two head numbers do not match, the

comparison unit 32 cues the calculation unit 33 to calculate the time difference. When the two head numbers do not match, the comparison unit 32 cues the selection unit 34 to select the output of the calculation unit 33.

5 As with memory 16 in Fig. 2, the gate time interval memory 36 stores the servo gate time discrepancies between heads 1 and 2 and the standard head. The calculation unit 33 reads the gate time interval memory 36 using the head number in the head number setting unit 30 then obtains the  
10 time discrepancy  $T_b$  for the head to which switching is directed. The calculation unit 33 reads the gate time interval memory 36 and obtains the current head time discrepancy  $T_a$  by using the head number in the register 31. The calculation unit 33 then subtracts time discrepancy  $T_b$   
15 from time discrepancy  $T_a$  to obtain the time difference  $T_d$ .

The sample period memory 35 stores the sample period  $T_s$  for the servo gate signal. In response to the unmatched output of the comparison unit 32, the selection unit 34 selects the time difference  $T_d$  from the  
20 calculation unit 33 and, in response to a matched output of the comparison unit 32, selects the sample period  $T_s$  of the sample period memory 35. The output of this selection unit 34 is entered into the comparison unit 22 as the gate interval.

25 The operation of this circuit will now be explained. The comparison unit 32 compares the head number in the head number setting unit 30 with the head number in the

register 31. When these head numbers do not match, the comparison unit 32 deems this to be a head-switching cue. The comparison unit 32 cues the calculation unit 33 to calculate the time difference.

5           When the two head numbers do not match, the comparison unit 32 cues the calculation unit 33 to calculate the time difference. When the two numbers do not match, the comparison unit also cues the selection unit 34 to select the output of the calculation unit 33.

10           The calculation unit 33 reads the gate time interval memory 36 using the head number in the head number setting unit 30 to obtain the time discrepancy  $T_b$  for the head to which switching is directed. The calculation unit 33 reads the gate time interval memory using the head number of the register 31 to obtain the time discrepancy  $T_a$  for the current head. Then, the calculation unit 33 subtracts time discrepancy  $T_b$  from time discrepancy  $T_a$  to obtain the time difference  $T_d$ .

15           A "no match" comparison in comparison unit 32 will cause the selection unit 34 to select the time difference  $T_d$  in calculation unit 32 as the gate interval. As in Fig. 2, the comparison unit 22 compares the time set in the register 20 with the value calculated in counter 21. When the time set in register 20 and the value calculated in counter 21 match, the comparison unit 22 sends a match signal to the gate generation unit 23. The comparison unit 22 also resets counter 21 when a match is detected.

In response to a match signal, the gate generation unit 23 generates a servo gate signal with the reference clock timing. In response to the servo gate signal, the servo mark detection unit 26 detects the servo mark (refer to Fig. 3) from the data read from the head. In response to the detection of the servo mark, the servo mark detection unit 26 cues the position signal detection unit 27 to detect a position. In addition, the servo mark detection unit 26 sends a servo interruption to the micro-controller 11.

The position signal detection unit 27 demodulates the position signal (refer to Fig. 3) from the data read from the head and sets this into the position information register 28. The micro-controller 11 that received the servo interruption starts servo processing. That is, the micro-controller 11 reads the position information from the position information register 28 and calculates the deviation from the target position. The micro-controller 11 then creates a current indication value to eliminate this deviation and send the current indication value to the VCM drive circuit 9.

On the other hand, a "no match" signal in the comparison unit 32 will cause the register 31 to be updated and the register 31 will then store the head number from the head number setting unit 30. This in turn will cause the comparison unit 32 to generate a match signal and the selection unit 34 to switch to the sample

period memory 35. This will result in the selection unit 34 sending the sample period  $T_s$  as the gate interval.

Thus, the functions of the MCU 11 firmware in Fig. 2 can also be achieved through hardware.

5 Fig. 8 is a flowchart for processing in a fourth aspect of the embodiment of the present invention and shows the processing involved in head switching.

(S10) When the MCU 11 receives a head switching command, it reads the servo gate time discrepancy  $T_a$  between the current and standard heads from memory 16. Next, the MCU 11 reads the servo gate time discrepancy  $T_b$  between the head to which switching is directed and the standard head from memory 16.

(S11) The MCU 11 calculates the time difference by calculating  $(T_a - T_b)$ .

(S12) The MCU determines whether or not the time difference  $T_d$  is larger than the servo signal period  $T_s$ . When the time difference  $T_d$  is not larger than the period  $T_s$ , the interval between servo gate signals is smaller than period  $T_s$ . Thus, while the servo period  $T_s$  is not reached, a servo interruption will be produced and multiple interruptions may occur during positioning by the MCU 11.

(S13) When the time difference  $T_d$  is larger than the period  $T_s$ , the MCU 11 will start VCM processing (servo positioning) in response to the servo interruption. It will then start head switching and end interruption

processing.

(S14) Conversely, when the time difference  $T_d$  is not larger than the period  $T_s$ , the MCU 11 will inhibit servo interruptions and will start head switching. Also, the  
5 MCU 11 will clear the interruption flag and permit interruptions. The MCU 11 will then end interruption processing.

Thus, as explained in Fig. 6, the MCU 11 will inhibit interruptions when the time difference  $T_d$  is less than the  
10 servo signal period  $T_s$ . That is, the MCU 11 is able to find out the time difference  $T_d$  and the period  $T_s$  in advance when heads are switched. Therefore, when the time difference  $T_d$  is less than the period  $T_s$ , in this sample, positioning control will not occur, interruption  
15 processing will end immediately, and the next interruption will be awaited.

Next, it is necessary to measure these types of head time discrepancies in advance. This can be done using a measurement device outside the disk device or a program  
20 within the disk unit.

Fig. 9 is a block diagram concerning the measurement of time discrepancies between heads. Fig. 9 is a block diagram of the external device for measuring the time discrepancies for each head in the magnetic disk device.

25 The external measurement device comprises the first position detection circuit 7-1, the second position detection circuit 7-2, a head selector 37, and a control

circuit 38. The data read from the standard head 0 is input into the first position detection circuit 7-1. The data read from heads 1, 2, or 3 selected by the head selector 37 is input into the second position detection circuit 7-2.

During measurement, the control circuit 38 applies a servo gate signal that is always on to the first position detection circuit 7-1 and the second position detection circuit 7-2. This causes the servo mark detection unit of the first position detection circuit 7-1 to find a servo mark from the data read from head 0 and, upon detection, to output a servo mark detection pulse to the control circuit 38.

On the other hand, the servo mark detection unit in the second position detection circuit 7-2 finds the servo mark from the data read from the selected head (for example, 1) and, upon detection, outputs a servo mark detection pulse to the control circuit 38.

The control circuit 38 can measure the time discrepancy between the targeted head (for example, 1) and the standard head 9 by measuring the time between the two detection pulses. By appropriate selection of the head selector 37, the time discrepancy between head 2 and the standard head 0 and the time discrepancy between head 3 and the standard head 0 can be measured. These measurements are recorded in the memory 16 of Fig. 2 or in the memory of Fig.7. Also, when the power is on, these

measurements can be written to the magnetic disk track position first accessed by the head.

Fig. 10 is a flowchart for the measurement of time discrepancies between heads. Fig. 10 is a flowchart showing how the MCU in the magnetic disk unit measures time discrepancies.

(S20) The MCU 11 causes the free-run timer to operate and causes the magnetic disk to be on track with head 0. Here, the servo gate signal is always left on.

(S21) When the above position detection circuit 8 detects the servo mark, a servo interruption will be reported to the MCU 11. The MCU 11 records the free-run timer value (T0) immediately after the servo interruption.

(S22) The MCU 11 switches heads but does not synchronize with position signals or include the position. Therefore, it cannot control positioning. Here, the current supplied to the VCM when it is on-track with head 0 is maintained. This enables the current that runs when a constant bias has just been cancelled to flow to the VCM. When the VCM position is moved substantially, movement towards the edge of the magnetic disk (area where no position signals are written) is prevented. The head selection part 25 switches to the measurement head (for example, 1).

(S23) The MCU 11 again turns on the servo gate signal and resynchronises the position detection circuit (demodulation circuit).



(S24) When the servo mark is detected, the above position detection circuit 7 reports a servo interruption to the MCU 11. The MCU 11 then records the value for the free-run timer (T1) immediately after the servo interruption.

(S25) The MCU 11 calculates the time discrepancy from the remainder when the difference between the two timer values (T1 - T0) is divided by the sample period Ts.

This is done for each head 1, 2, and 3, to be measured. Thus, the time discrepancies for each head are measured by the controller within the magnetic disk device. These measurements are stored in the memory 16 and recording part 36.

Fig. 11 explains a fifth aspect of the embodiment of the present invention.

During positioning control, the current is calculated using a constant sample period Ts. However, when heads are switched, this period, like Td, is a different value to the sample period Ts. So, when heads are switched, the wave height value of the current flowing in the VCM is revised. That is, as shown in Fig. 11, when heads are switched the wave-form value u is determined by the following equation. u0 is the value calculated for the VCM current.

$$u = u0 \times Ts/Td$$

Thus, revision of the wave height in response to the sampling interval enables smoother VCM control. When the

constant bias current is small, the above equation is used but when the bias current is large, the above equation is applied to the current remaining after the bias current is taken away.

5 In addition to the above aspect of the embodiment of the present invention, the following types of modification are also possible.

(1) The storage disk device has been explained as a magnetic disk device but this method can also apply to magneto-optical disk devices, optical disk devices, and other storage disk devices.

(2) This method has been explained for a device in which two disks are loaded but can also apply to devices in which one disk is loaded and also to devices in which there are two or more heads.

Some different aspects of the embodiment of the present invention have been explained above but a number of modifications are possible within the main scope of the present invention. These are not excluded from the scope of the present invention.

#### Industrial applicability

As explained above, the present invention can provide the following:

(1) Because, in response to a head switching command, the detection time for a detection signal is synchronized with the time of the head position signal for the head in which switching is directed, even if the position signal

search operation is omitted when heads are switched, the position signal for the head in which switching is directed can be detected.

(2) Therefore, the time involved in switching heads  
5 can be reduced and fast head switching operations are enabled.